

# Anti Wave Short Wall Goal

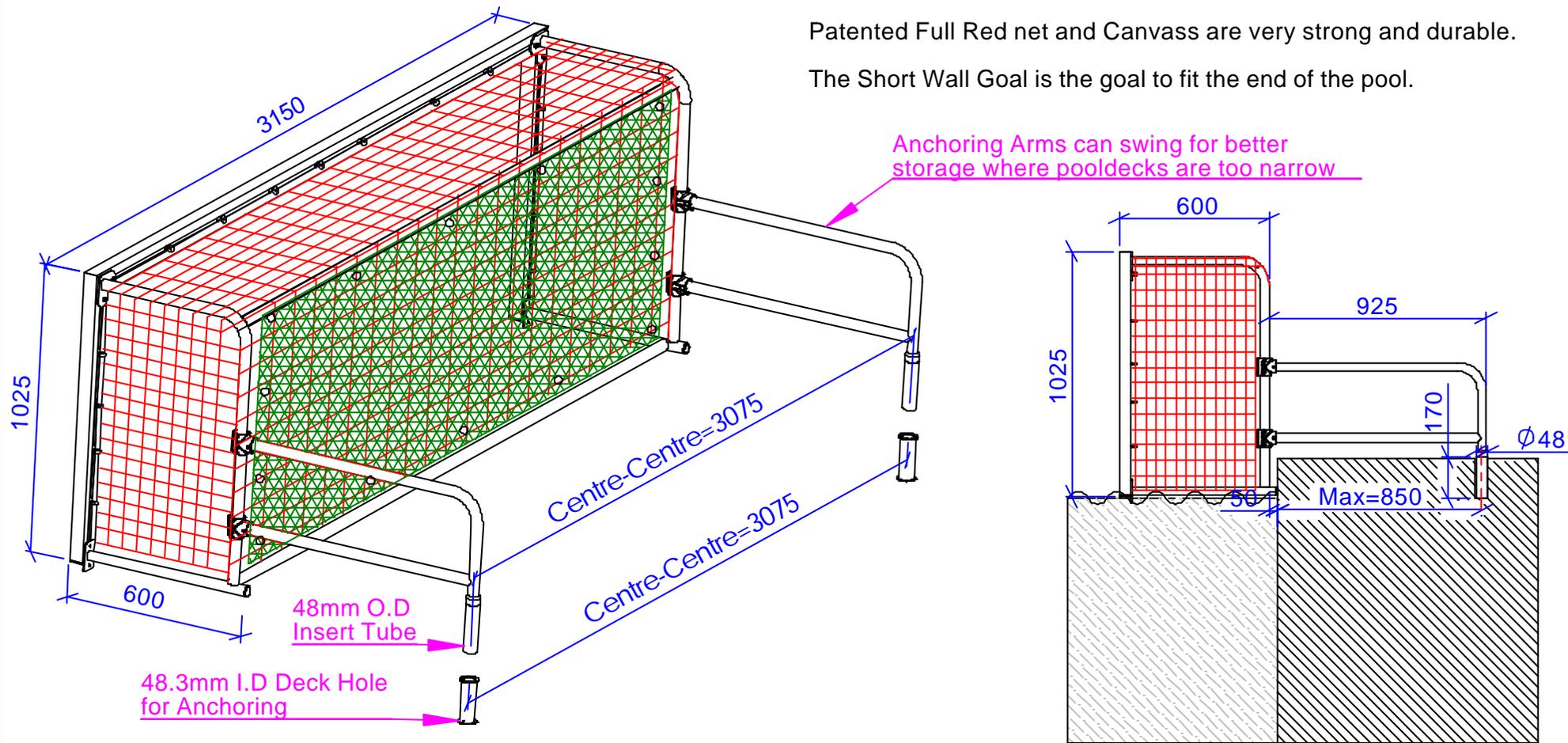
Note:

The Anti Wave Short Wall Goal is designed to anchor nearest the pool edge or on the movable bulkhead, it is configured to get the most out of restricted space and is excellent for training, social matches, and for competition below the international level.

The anchored to the pooldeck by core drilling our SS316 DeckHole, as near to the pool edge as is possible.

Patented Full Red net and Canvass are very strong and durable.

The Short Wall Goal is the goal to fit the end of the pool.



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Project Name:  
Short Wall Goal

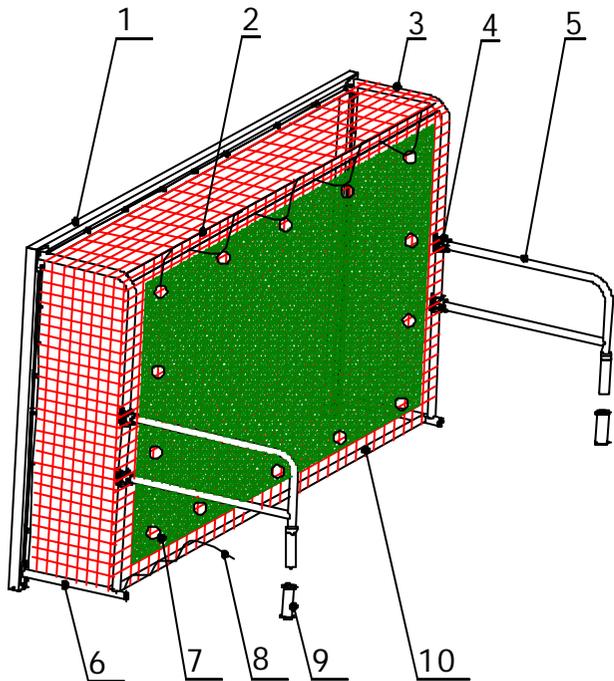
Product Name:  
Assembly Instruction

|             |            |             |            |
|-------------|------------|-------------|------------|
| Project No. | AWE00410   | Product No. | 01         |
| Drawn Date  | 2006-08-14 | Verify Date | 2006-08-17 |
| Revise Date | 2008-08-18 | Verify Date | 2008-08-21 |

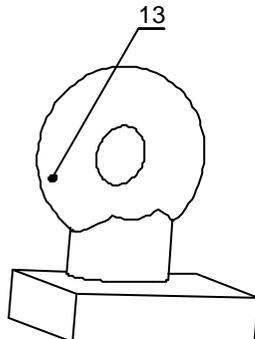
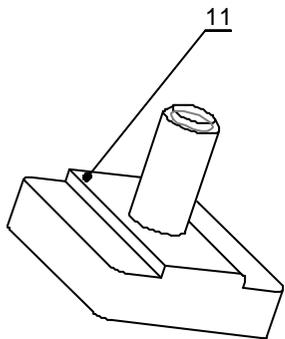
Drawn Philip Scale No Patent 4048677

# Short Wall Goal Assembly Instructions

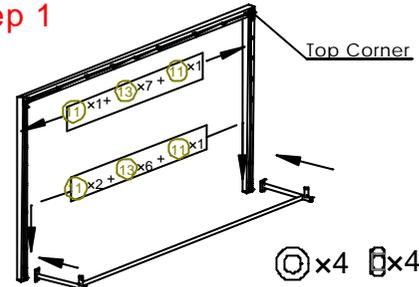
## General Sketch



| No. | Name                                   | Qty |
|-----|--|-----|
| ①   | Front frame                            | 1   |
| ②   | Top tube for Canvass                   | 1   |
| ③   | SideFrame                              | 2   |
| ④   | Aluminium "T"                          | 4   |
| ⑤   | "F" Frame                              | 2   |
| ⑥   | Bottom Frame                           | 1   |
| ⑦   | Canvass                                | 1   |
| ⑧   | White Rope                             | 2   |
| ⑨   | Deck Hole Anchor                       | 2   |
| ⑩   | Red Net                                | 1   |
| ⑪   | M8x30 Slide Block, Washer and Lock Nut | 6   |
| ⑫   | M10x20 Countersunk Bolt                | 2   |
| ⑬   | Eyelets                                | 15  |
| ⑭   | M6X70 Round Head Bolt                  | 4   |
| ⑮   | M6X25 Countersunk Bolt                 | 8   |
| ⑯   | M6 Lock Nut and Washer                 | 4   |
| ⑰   | Set Screw                              | 8   |

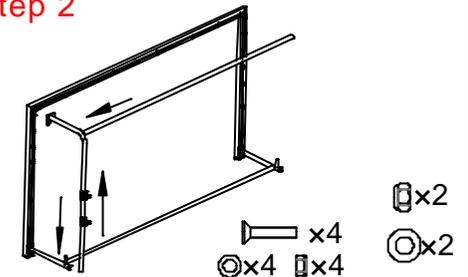


## Step 1



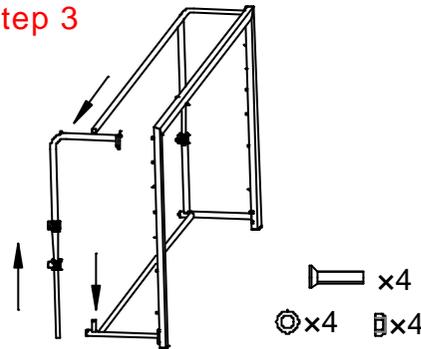
Open the Parts Bag, take out Slide Blocks and Eyelets, Slide them as above from top corner of Front Frame, then use Slide Block, M10x20 Round Head Bolt, Washer and Lock Nut to fix Bottom Frame to Front Frame. Note that the bolts crewed not tight.

## Step 2



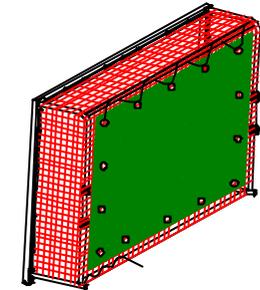
Slide Aluminium "T" from the bottom of Side Frame, use Slide Blocks, M8 Lock Nuts and Washers to fix Side Frame to Front Frame, then use M6X25 Countersunk Bolts, Washers, Lock Nuts to fix Side Frame to the Bottom Frame.

## Step 3



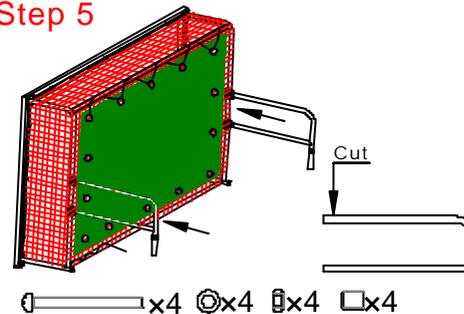
Slide Aluminium "T" from the bottom of Side Frame, use M6x25 Countersunk Bolts, Washer and Lock Nuts to fix the Top Tube to the Side Frame, fix the Side Frame to the Front Frame.

## Step 4



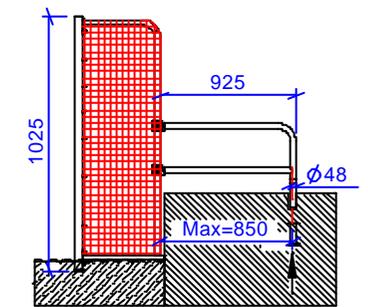
Use the White Rope to traverse the holes of Canvass to fix the Canvass to the Bottom Frame, Side Frame and Top Tube, then fix the Red Net to the Eyelets and lace it around the Side "L" Frames with White Rope.

## Step 5



Cut the "F" Frame to fit the Pool. use the M6x70 Round Head Bolts, Aluminium "T", Washers, Lock Nuts and Set Screws to fix it to the Side Frames.

## Step 6



Insert the Leg of "F" Frame into the Deck Hole Anchors which you casted in the concrete (pls as close to pool edge as possible) two weeks ago to install the Wall Goal to the Pool.



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|               |        |                 |    |
|---------------|--------|-----------------|----|
| Project Name: |        | Short Wall Goal |    |
| Drawn         | Philip | Scale           | No |

|               |         |                      |          |
|---------------|---------|----------------------|----------|
| Product Name: |         | Assembly Instruction |          |
| Patent        | 4048677 | Project No.          | AWE00410 |

|             |            |             |            |
|-------------|------------|-------------|------------|
| Project No. | AWE00410   | Product No. | 02         |
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| Revise Date | 2006-08-18 | Verify Date | 2006-08-21 |