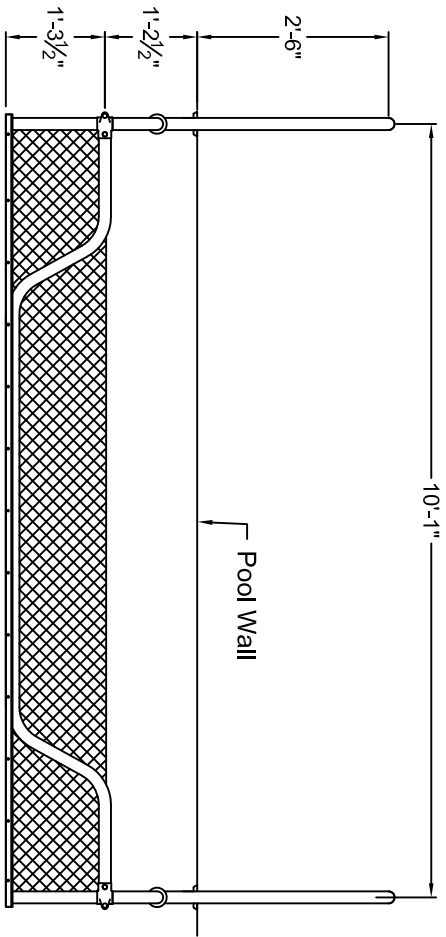
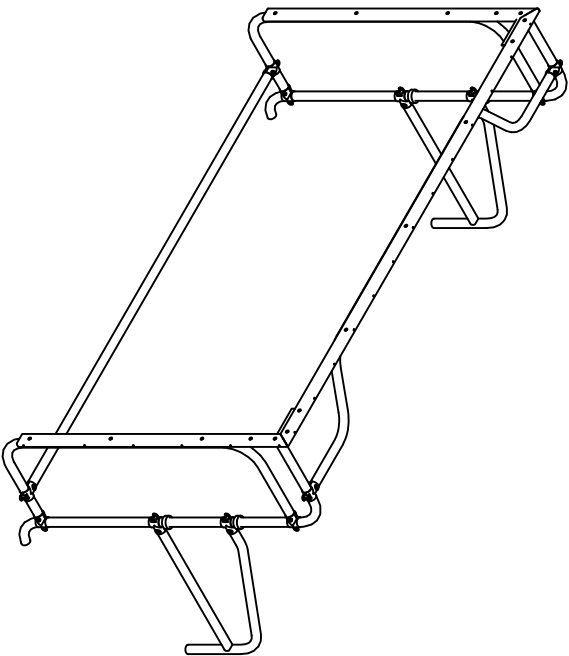


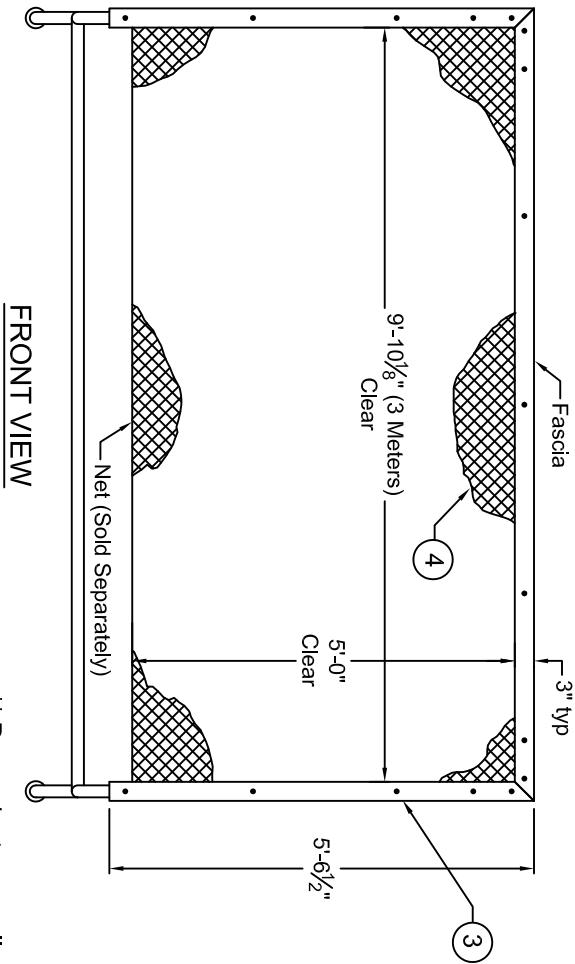
Deck Mounted Water Polo Goal Frames



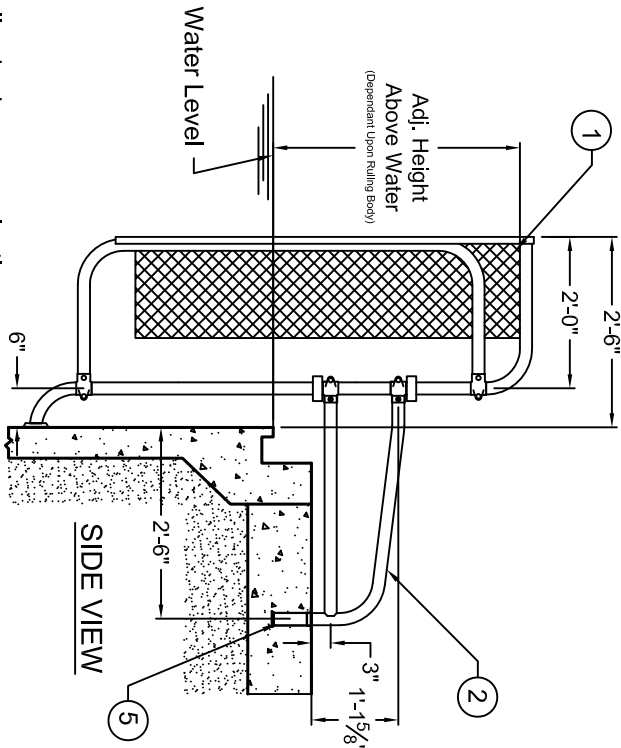
PLAN VIEW



Deck Mounted Water Polo Goal Frames



FRONT VIEW



SIDE VIEW

** Dependant on applicable ruling body or organization.

The data represents the latest knowledge available to us at time of presentation. However, Paragon Aquatics and others involved in gathering and presenting this drawing assume no liability for its use.

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PARAGON
AQUATICS
Pentair Water
Commercial Pool & Aquatics

1351 Route 55
LaGrangeville, New York
12540
Phone: 845-463-7200
Fax: 845-463-7291
www.paragonaquatics.com

Drawn by:	JMM	Date:	11/21/08	Approved by:	RV	Date:	11/21/08
Sheet Title:	Deck Mounted Water Polo Goal Frames						
Drawing Number:	SS-WPG20.71	Revision Letter:	E	Sheet:	1 of 2		

Deck Mounted Water Polo Goal Frames

Part Number 36104 - Pair of Water Polo Goal Frames, Including Fascia

Specifications

- ① The framework of the goal cage shall be fabricated of ASTM A-554 certified 1.90" O.D. X .065" wall thickness, Type 304 polished to a 320 grit. All connectors and fittings are to be made of type 304 stainless steel or chrome-plated bronze. Hardware shall be 18-8 stainless steel. All bends shall be smooth and free of wrinkles. All details and dimensions of the goals shall comply with FINA requirements.
- ② The cage and legs shall be adjustable so that the cross bar of the goal can be set in strict accordance with regulations. The supporting legs shall have an anchor setback of 30" and shall swivel to permit flat storage of the cage.
- ③ The fascia shall be 3" X 7/8" X 1/4" thick fiberglass - Series 500 White.
- ④ The goals may be furnished with black, tarred nylon net (purchased separately) or solid blue, coated nylon backing (purchased separately) securely fastened to the cages.
- ⑤ Water Polo Goals shall be anchored in Stanchion Sockets, Paragon #38201 (sold separately). They shall be of cast bronze and be fitted with a removable, flush closure plug. Four are required per field of play.

General

The stainless steel frame shall be electro-chemically passivated on all worked areas for maximum corrosion resistance. All hardware shall be 18-8 stainless steel. Custom designs and modifications are available upon request.

Water Polo Goal Accessories

ID Number	Description
38201	Bronze stanchion socket (6" depth) with slip fit cover
36201	Pair of mesh nettings
36202	Pair of solid goal backings

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