



924-601



Northwoods Style Pictured

Part No.	Description	Qty.
642-L16	10' Champion Table Top	1
622-016	10' Champion Seat/Back	2
634-010	Free Standing Table Stand	3
634-013A	Table Brace w/Umbrella Hole	4
516-059	3/8" X 2-1/2" SS Hex Bolt	1
516-058	3/8" X 1-1/2" SS Hex Bolt	24
516-028	3/8" SS Nylock Nut	25
516-023	3/8" SS Flat Washer	50

- 1 Start with the Table Top upside down. It works best to put the whole table together loosely upside down and then flip it over and tighten up the bolts with the table on a level surface.
- 2 Drill out holes on the Table Top, Seats, Stands and Braces with a 7/16" dia. drill bit.
- 3 Attach the Stands to the Table Top loosely using the 3/8" x 1-1/2" SS Bolts.
- 4 Attach the Seats to the Stands loosely using the 3/8" x 1-1/2" SS Bolts.
- 5 Attach Braces to the Stands and Table Top loosely using the 3/8" x 1-1/2" SS Bolts. The center stand uses a 3/8" x 2-1/2" SS bolt where the two braces connect to the stand. (See back side for details.)
- 6 Turn the table right side up on a level surface and tighten all bolts.

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

Periodic check of bolt tightness recommended.



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