



Part No.	Description	Qty.
622-116	Champion 10' Supreme Seat/ Back	2
630-110	Bench with Back Stand Free Standing	3
630-016	Bench w/Back Brace 10'	1
516-058	3/8" x 1-1/2" SS Hex Bolt	12
516-028	3/8" SS Nylock Nut	15
516-023	3/8" SS Washer	27

- 1 Drill plastic out of the mounting holes on the stands, seat and back using a 7/16" dia. drill bit.
- 2 Fasten the seat and back to the stands loosely. The end stands are mounted to the inside of the seat and back mounting plate. The center stand can be mounted to either side of the mounting plate.
- Fasten the brace to the stands loosely. The center slot is offset. You may need to turn the brace end for end to get it aligned with the stand.
- Tighten all of the bolts.

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

Periodic check of bolt tightness recommended.

