

Part No.	Description	Qty.
622-118	7.5' Champion Seat/Back	2
631-020	Stand (Direct Bury)	4
516-058	3/8" x 1-1/2" SS Hex Bolt	10
516-028	3/8" SS Nylock Nut	10
516-023	3/8" SS Washer	20

- 1 Drill plastic out of the mounting holes on the stands and the seats using a 7/16" dia. drill bit.
- 2 Attach seats together with 3/8" x 1-1/2" SS hex bolts, washers and nuts and then mount stands to the seats with 3/8" x 1-1/2" SS hex bolts, washers and nuts.
- 3 Drill 4 holes (8"-10"Dia.) into the ground matching the spacing of the legs on the bench.
- 4 Support the bench in the holes with wood stakes.
- 5 Check the level and straightness of the bench and then fill the holes with concrete to within 2" of ground surface

crete to within 2" of ground surface. In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

Periodic check of bolt tightness recommended.

