

Part No.	Description	Qty.
642-013	Champion Table Top 6'	1
622-013	Champion Seat/Back 6'	2
634-010	Stands (free standing)	2
634-013A	Brace (6' free standing w/umbrella)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	16
516-028	3/8" SS Nylock Nut	16
516-023	3/8" SS Washer	32

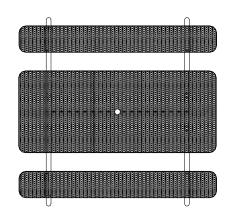


- Attach both stands to the inside of table support bar
- Attach the straight end of each brace to the table.
- Attach bent end of both braces to the cross bar of each stand.

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

Assembly Instructions

- 1. Drill out holes.
- 2. Attach both stands to the inside of table support bar. (See photo above)
- 3. Attach the seats to the stands.
- 4. Attach the straight end of each brace to the table. (See photo above)
- 5. Attach bent end of both braces to the cross bar of each stand. (See photo above)



Periodic check of bolt tightness recommended.



