





- Attach both legs to the inside of table support bar
- Attach the straight end of each brace to the table.
- Attach bent end of both braces to the cross bar of each leg.

Part No.	Description	Qty.
642-A15	8' Champion Accessible Top	1
622-013	6' Champion Seat/Back	2
634-010	Free Standing Table Stand	2
634-013A	Table Brace w/Umbrella Hole	2
516-058	3/8" X 1-1/2" SS Hex Bolt	16
516-028	3/8" SS Nylock Nut	16
516-023	3/8" SS Flat Washer	32

## **Assembly Instructions**

- 1 Drill out holes on the Table Top, Seats, Stands and Braces with a 7/16" dia. drill.
- 2 Attach the Stands to the Table Top loosely using the 3/8" x 1-1/2" SS Bolts. (See photo above right)
- 3 Attach the Seats to the Stands loosely using the 3/8" x 1-1/2" SS Bolts.
- 4 Attach Braces to the Stands and Table Top loosely using the 3/8" x 1-1/2" SS Bolts. (See photo above right)
- Tighten all bolts.

  In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

  Periodic check of bolt tightness recommended.

