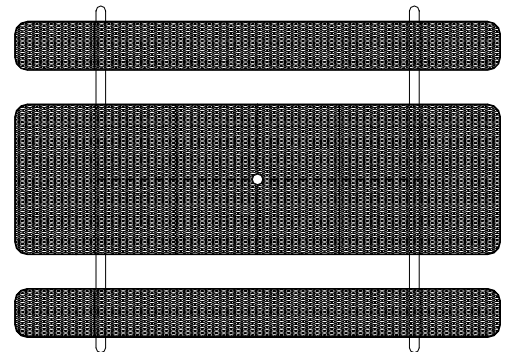


Part No.	Description	Qty.
642-015	Champion Table Top 8'	1
622-015	Champion Seat/Back	2
634-010	Stands (free standing)	2
634-013A	Brace (8' free standing w/umbrella)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	16
516-028	3/8" SS Nylock Nut	16
516-023	3/8" SS Washer	32



- Attach both stands to the inside of table support bar
- Attach the straight end of each brace to the table.
- Attach bent end of both braces to the cross bar of each stand.



Assembly Instructions

1. Drill out holes.
2. Attach both legs to the inside of table support bar. (See photo above)
3. Attach the seats to the legs.
4. Attach the straight end of each brace to the table. (See photo above)
5. Attach bent end of both braces to the cross bar of each leg. (See photo above)

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

Periodic check of bolt tightness recommended.



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