



VIRTUAL POLYMER COMPOUNDS, LLC
Custom Fiberglass Design, Manufacturing & Repair

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ADA EASY STAIR - ASSEMBLY INSTRUCTIONS

Assembly consists of two operations:

- 1- Bolt Deck Adapter to Stair
- 2- Add handrails

Place in pool per attached installation instructions

Tools used – *included*

- 1/2" combination wrench
- 3/16" allen wrench



Assembly sequence:

- 1- Unpack and check all pieces for shipping damage
- 2- Stand Stair upright with non-skid steps horizontal
- 3- Remove four carriage bolt assemblies from top of Stair
- 4- Insert stepped front of Deck Adapter into top of Stair
- 5- Insert carriage bolt in each hole from the outside
- 6- Add flat washer and nut to each carriage bolt
- 7- Hand tighten all four Deck Adapter nuts
- 8- Insert handrails into sockets on both sides until they hit bottom
- 9- Tighten eight handrail setscrews & four Deck Adapter bolts with wrench

Dolly use:

- 1- Place "V" of Dolly onto lower rear edge of Deck Adapter, with U-trim visible
- 2- Place straps around front of handrail sockets and buckle together



Notes:

- Straps on buckle may have to be readjusted to tighten the Dolly firmly to the Deck Adapter.
- Dolly should not be able to unhook and slide off lower rear corner when properly adjusted.
- Remove Dolly when Easy Stair is placed in the pool for use by swimmers.

We trust that you will be pleased with your new ADA Easy Stair, and please contact VPC Fiberglass 585-735-9668 if you have any questions or comments. Thank you.